

Lead-Free Transparents Enamels Fired Directly on Copper

Good Colors

2110 Wax Yellow

2115 Mars Brown

2170 Van Dyke Brown

2325 Gem Green

2420 Sea Green

2510 Cascade Blue

2520 Aqua Blue

2530 Water Blue

2615 Periwinkle Blue

2625 Winter Blue

2650 Heron Blue

2660 Nitric Blue

2680 Prussian Blue

2715 Rose Purple

2755 Concord Grape

2760 Mauve Purple

2810 Geranium Pink

2910 Elan Gray

2915 Oil Gray

Not Very Good Colors

2210 Soft Yellow

2215 Egg Yellow

2435 Turquoise

2745 Passion Purple

2780 Manganese Purple

2825 China Pink

2840 Mandarin Orange

2850 Sunset Orange

2880 Woodrow Red

NOTES:

- These notes are from the experiences of Jan Harrell, Vicki Mathieu and Averill Shepps.
- Most of the good colors direct on copper colors are best if applied as 2 thin coats, each fired hot. They may look

splotchy after the first firing, but will be a complete covering of enamel.

- 2880 frequently turns opaque – use limited firings – bets over another enamel
- 2110 is a good, mostly clear base for reds, oranges and pinks
- Remember, 1010 is not good in acid
- 1995 is a good black for backs